

HY series

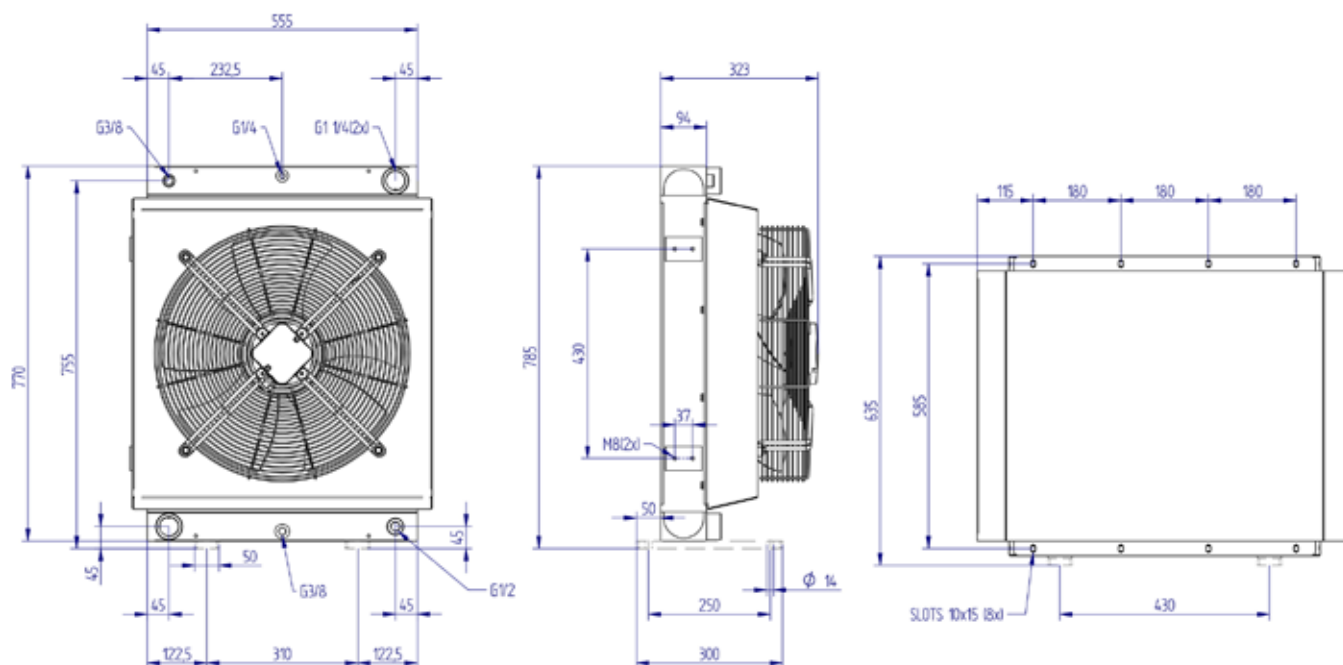
HY225.1-03A

AIR-OIL HEAT  
EXCHANGERS

IP54

230/400

Volt

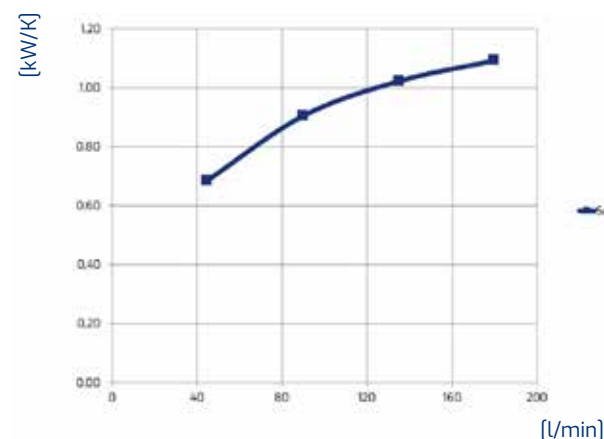


Vertical or horizontal mounting

## Technical data

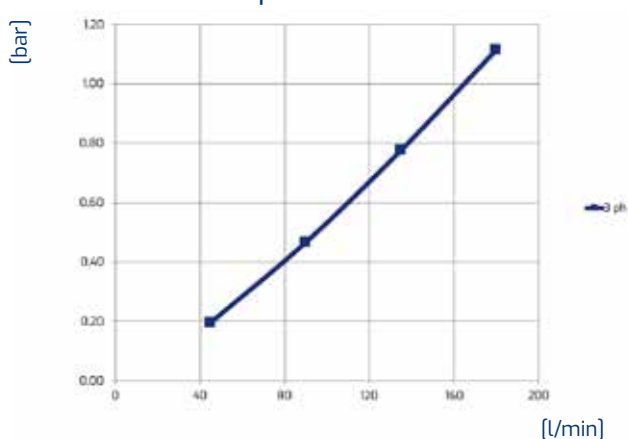
Item	Oil flow	Capacity	Weight	Voltage	Frequency	Current absorption	Power	Ø Fan	Air flow	Noise level	Rpm
	[l/min]	[l]	[kg]	[V]	[Hz]	[A]	[W]	[mm]	[m³/h]	[db(A)]	
<b>HY225.1-03A</b>	45-180	10	50	230/400	50/60	1,35	700	500	5563	72	

## Performance



Oil T 80°C  
T Amb. 40°C  
1 kW = 860 Kcal/h - 1 HP = 0,75 kW

## Pressure drop



ISO VG 32 at 40°C

### Viscosity - ISO VG 32 Oil

Oil	22	32	46	68	150
Correction factor	0,8	1	1,2	1,6	3

HY series

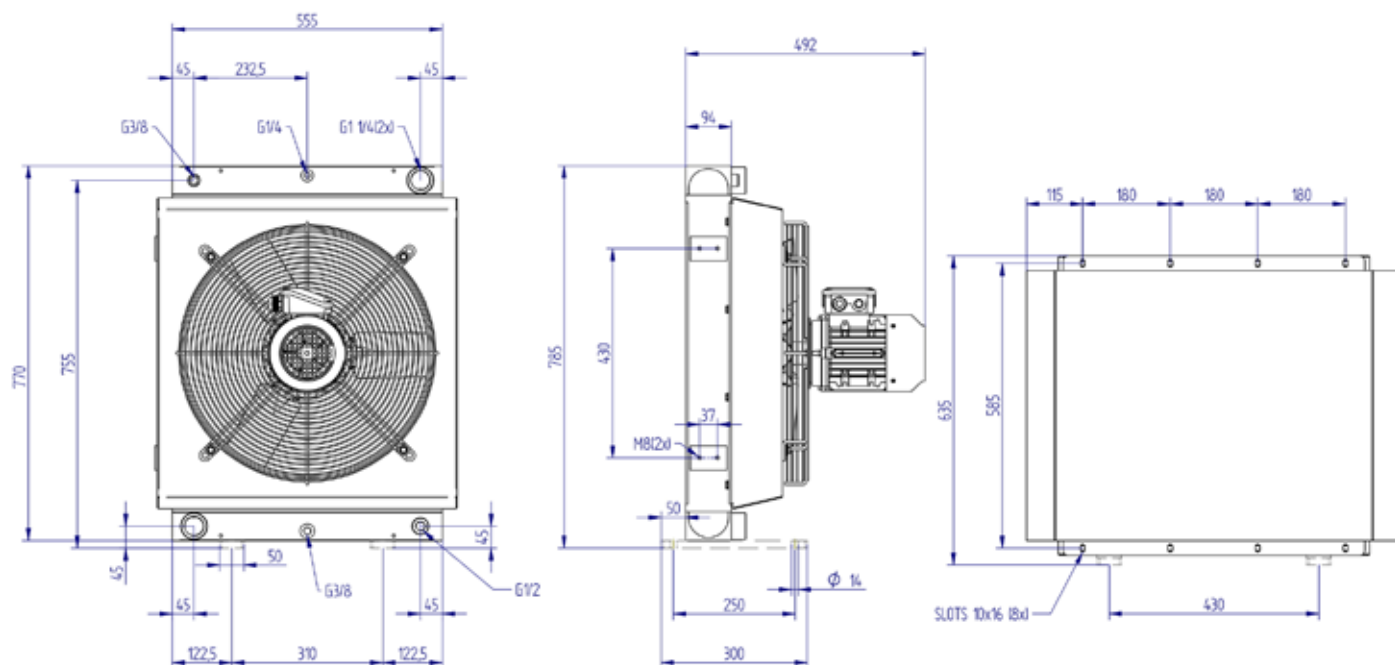
HY225.1-07A

**AIR-OIL HEAT EXCHANGERS**

IP55

230/400  
Volt

Elec.M.  
B 14

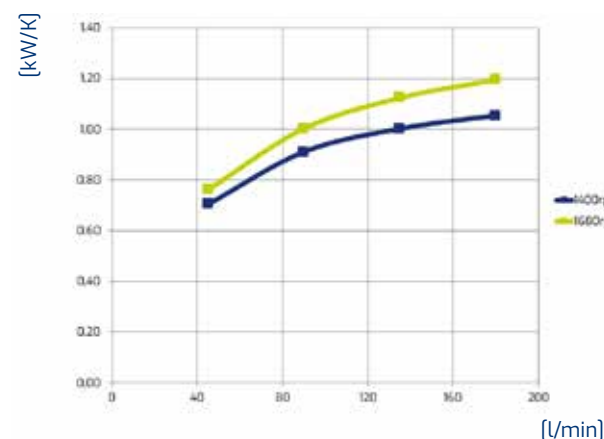


Vertical or horizontal mounting

## Technical data

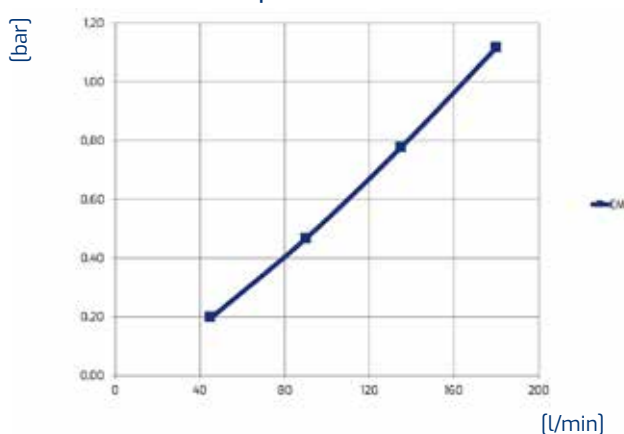
Item	Oil flow	Capacity	Weight	Voltage	Frequency	Current absorption	Power	Ø Fan	Air flow	Noise level	Rpm
	[l/min]	[l]	[kg]	[V]	[Hz]	[A]	[W]	[mm]	[m³/h]	[db(A)]	
<b>HY225.1-07A</b>	45-180	10	53	230/400	50/60	1,64	750	500	3518	80	1400

## Performance



Oil T 80°C  
T Amb. 40°C  
1 kW = 860 Kcal/h - 1 HP = 0,75 kW

## Pressure drop



ISO VG 32 at 40°C

**Viscosity - ISO VG 32 Oil**

Oil	22	32	46	68	150
Correction factor	0,8	1	1,2	1,6	3

HY series

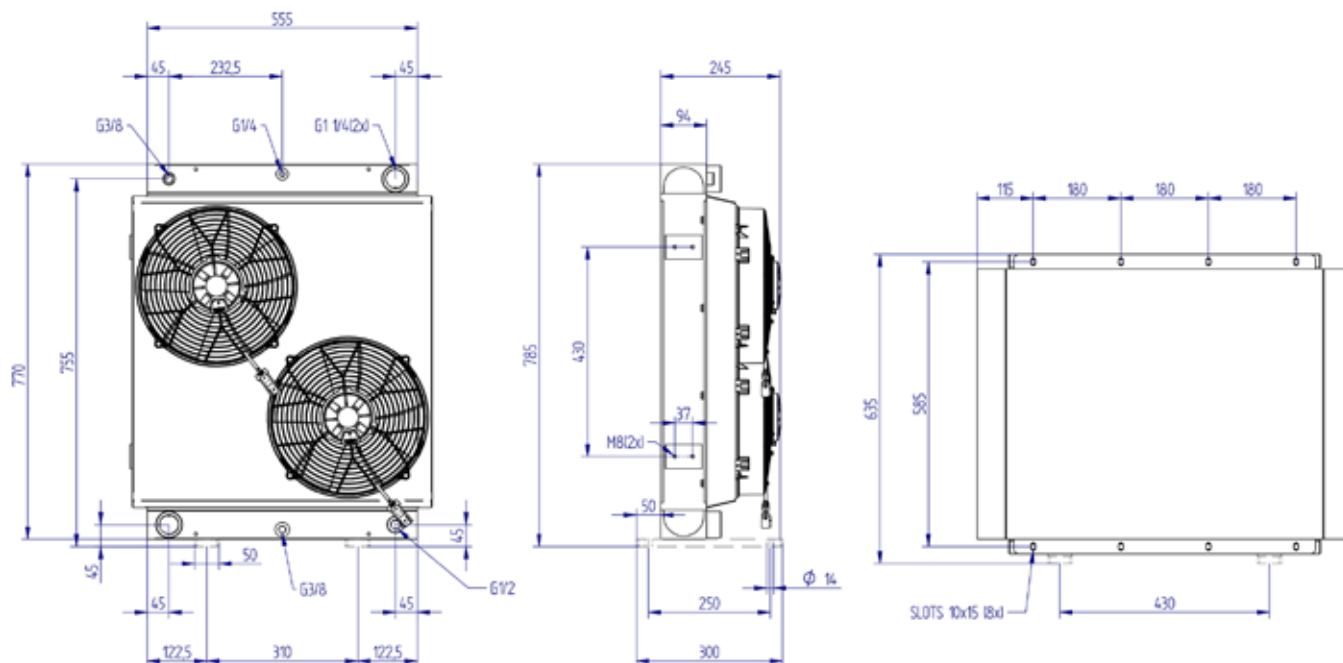
HY225.1-02A

AIR-OIL HEAT  
EXCHANGERS

IP68

12

Volt

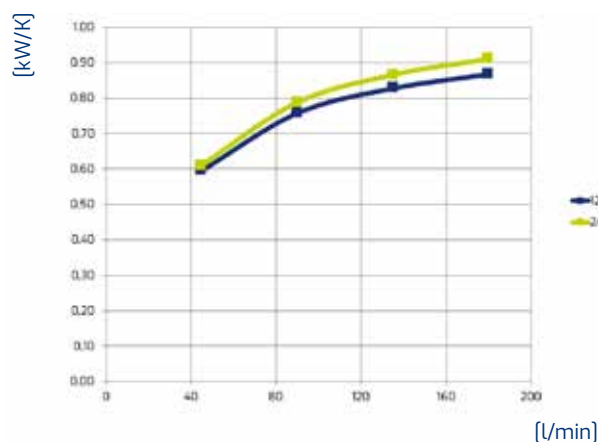


Vertical or horizontal mounting

## Technical data

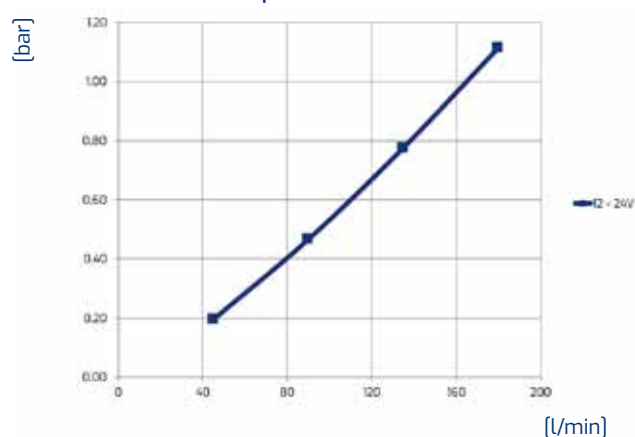
Item	Oil flow	Capacity	Weight	Voltage	Frequency	Current absorption	Power	Ø Fan	Air flow	Noise level	Rpm
	[l/min]	[l]	[kg]	[V]	[Hz]	[A]	[W]	[mm]	[m³/h]	[db(A)]	
<b>HY225.1-02A</b>	45-180	10	44	12		20,40	180	305 (x2)	3900	76,4	

## Performance



Oil T 80°C  
T Amb. 40°C  
1 kW = 860 Kcal/h - 1 HP = 0,75 kW

## Pressure drop



ISO VG 32 at 40°C

### Viscosity - ISO VG 32 Oil

Oil	22	32	46	68	150
Correction factor	0,8	1	1,2	1,6	3

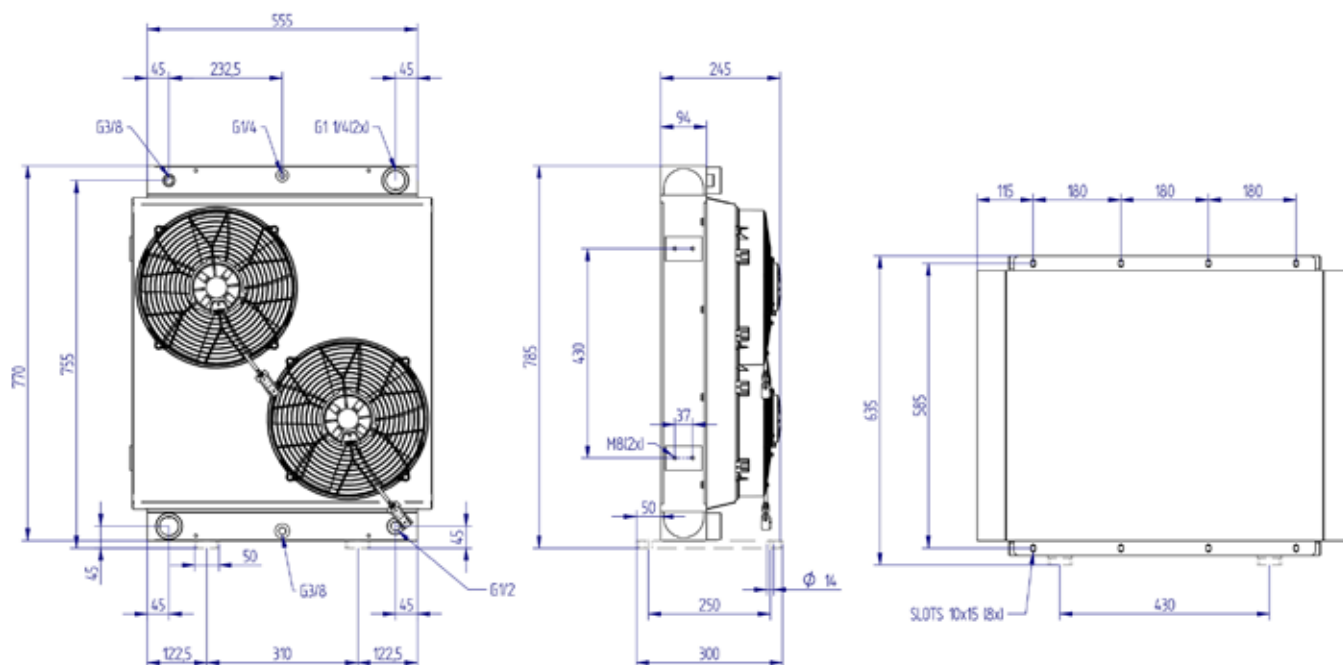
HY series

HY225.1-04A

AIR-OIL HEAT  
EXCHANGERS

IP68

24  
Volt

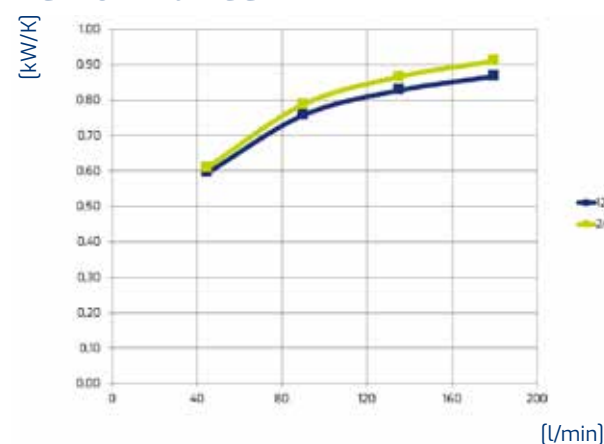


Vertical or horizontal mounting

## Technical data

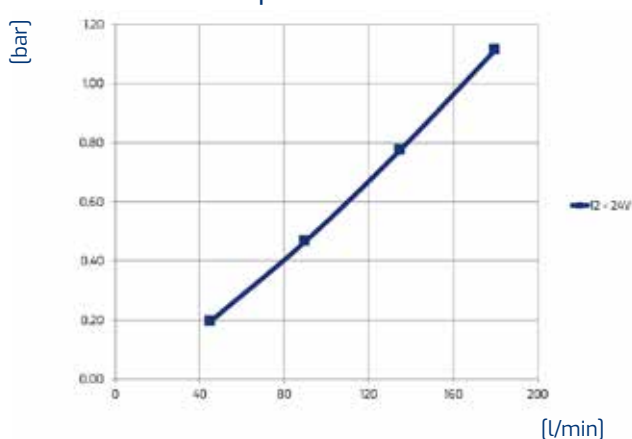
Item	Oil flow	Capacity	Weight	Voltage	Frequency	Current absorption	Power	Ø Fan	Air flow	Noise level	Rpm
	[l/min]	[l]	[kg]	[V]	[Hz]	[A]	[W]	[mm]	[m³/h]	[db(A)]	
<b>HY225.1-04A</b>	45-180	10	44	24		8,10	230	305 (x2)	4184	76,7	

## Performance



Oil T 80°C  
T Amb. 40°C  
1 kW = 860 Kcal/h - 1 HP = 0,75 kW

## Pressure drop



ISO VG 32 at 40°C

### Viscosity - ISO VG 32 Oil

Oil	22	32	46	68	150
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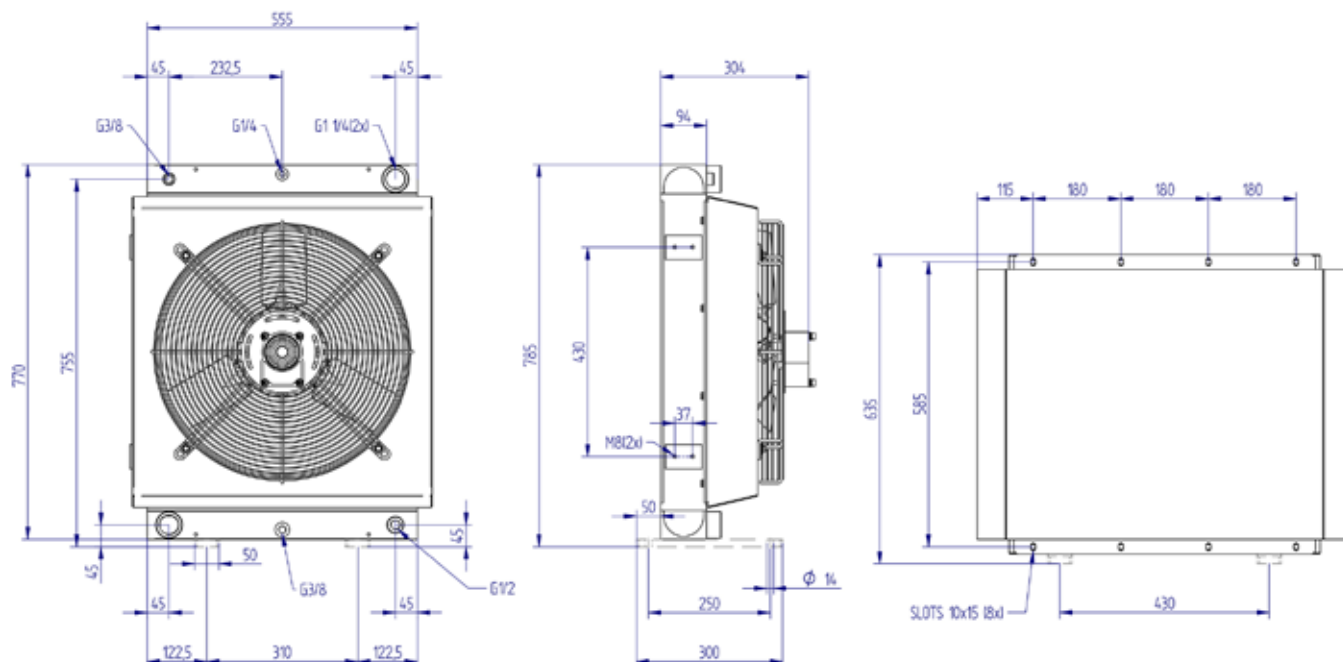
HY series

HY225.1-05A

AIR-OIL HEAT  
EXCHANGERS

Suit.  
HY M

GR2

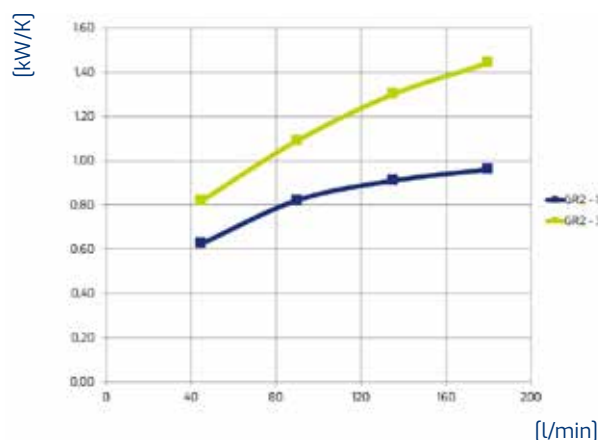


Vertical or horizontal mounting

## Technical data

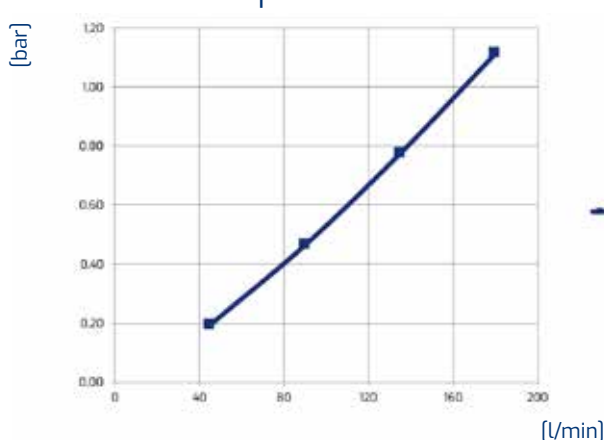
Item	Oil flow	Capacity	Weight	Voltage	Frequency	Current absorption	Ø Fan	Air flow	Noise level	Rpm
	[l/min]	[l]	[kg]	[V]	[Hz]	[A]	[mm]	[m³/h]	[db(A)]	
HY225.1-05A	45-180	10	46				500	4566	78	1500
HY225.1-05A	45-180	10	46				500	9641	94	3000

## Performance



Oil T 80°C  
T Amb. 40°C  
1 kW = 860 Kcal/h - 1 HP = 0,75 kW

## Pressure drop



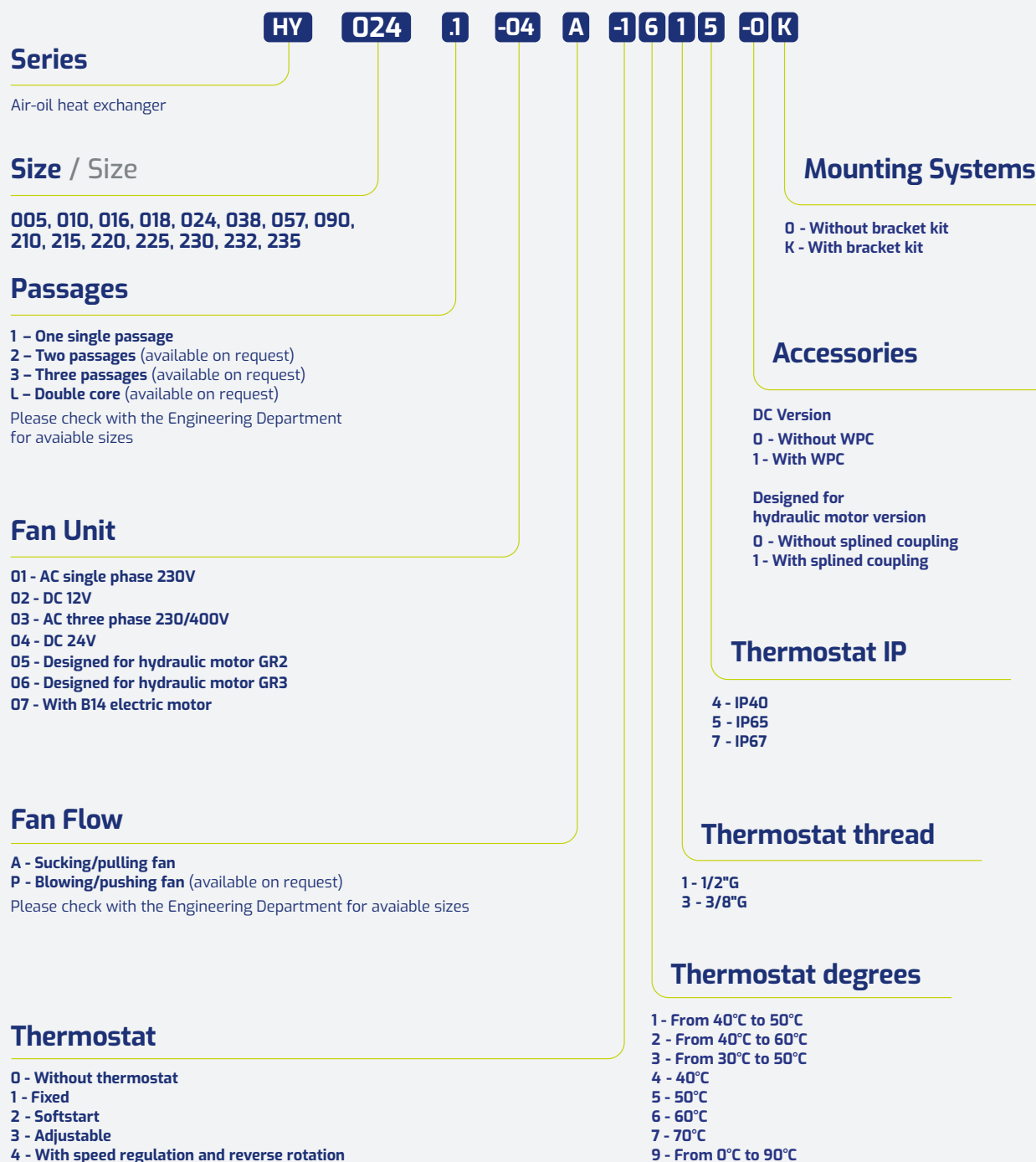
ISO VG 32 at 40°C

Viscosity - ISO VG 32 Oil

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Correction factor	0,8	1	1,2	1,6	3

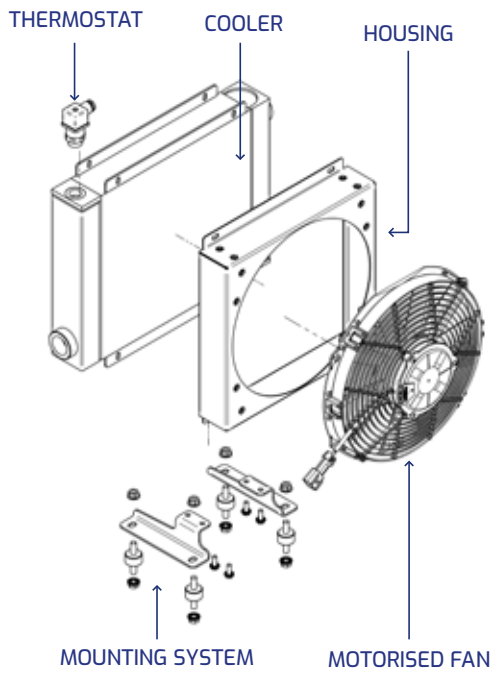
# HY product code

The standard version of HY series includes a single-passage circuit and a sucking/pulling fan; other versions are available on request.

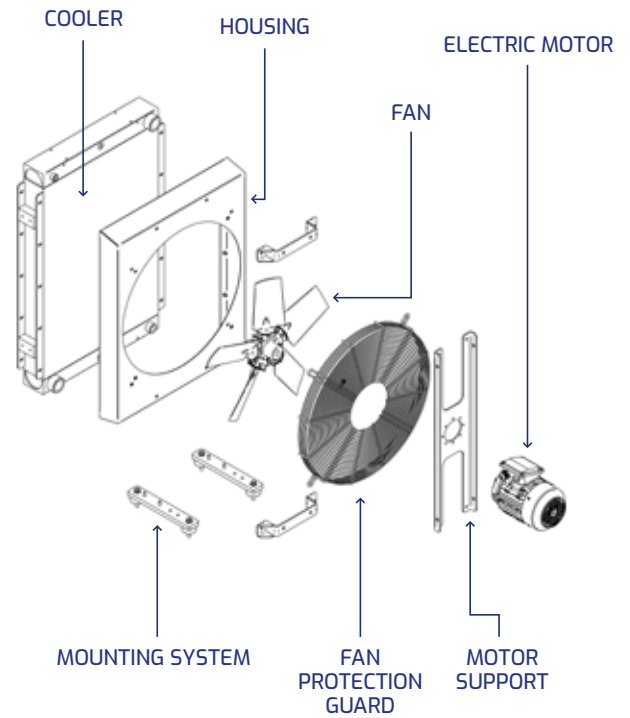


# PRODUCT CONFIGURATION

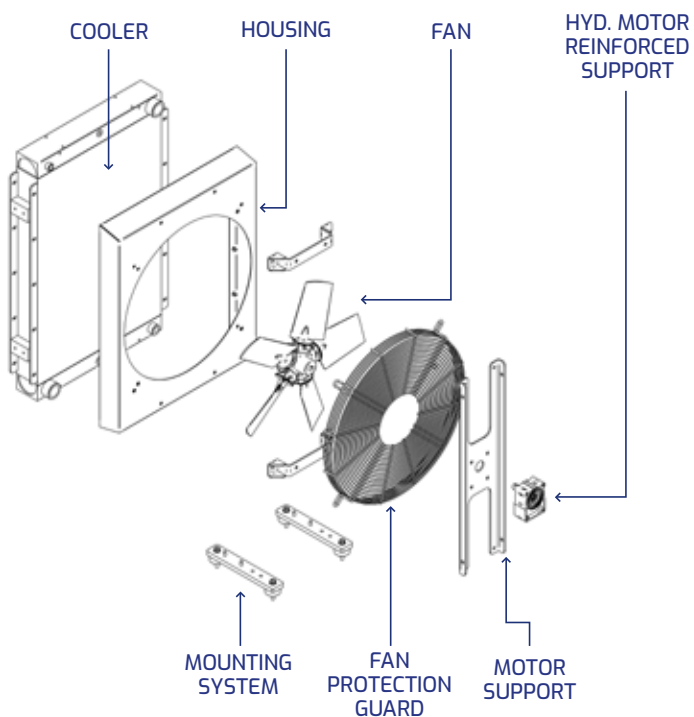
## AC-DC



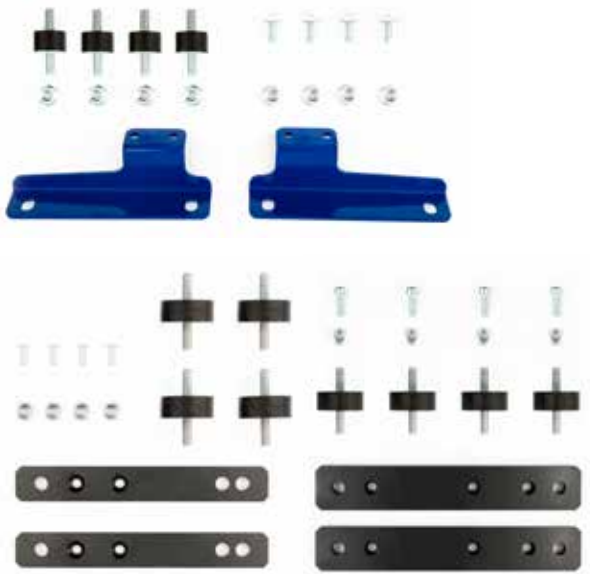
## B14 ELECTRIC MOTOR



## DESIGNED FOR HYDRAULIC MOTOR



# ACCESSORIES



## MOUNTING SYSTEMS

- KTB0000530** Brackets and shock absorbers kit for sizes from HY010 to HY057
- KTB0000540** Brackets and shock absorbers kit for sizes from HY090 to HY210
- KTB0000550** Brackets and shock absorbers kit for sizes from HY215 to HY230
- KTB0000560** Vertical kit: brackets and shock absorbers for sizes from HY232 to HY235
- KTB0000570** Horizontal kit: brackets and shock absorbers for sizes from HY232 to HY235 and HY230.1-03A



## FIXED TEMPERATURE THERMOSTATS

- TE038.00** Bimetallic Thermostat 40°C 3/8"G IP65
- TE039.00** Bimetallic Thermostat 50°C 3/8"G IP65
- TE037.00** Bimetallic Thermostat 60°C 3/8"G IP65
- TE040.00** Bimetallic Thermostat 70°C 3/8"G IP65
- TE084.00** Bimetallic Thermostat 40°C 3/8"G IP67
- TE056.01** Bimetallic Thermostat 50°C 3/8"G IP67
- TE020.00** Bimetallic Thermostat 60°C 3/8"G IP67
- TE087.00** Bimetallic Thermostat 70°C 3/8"G IP67
- TE073.00** Bimetallic Thermostat 40°C 1/2"G IP65
- TE069.00** Bimetallic Thermostat 50°C 1/2"G IP65
- TE029.00** Bimetallic Thermostat 60°C 1/2"G IP65
- TE049.00** Bimetallic Thermostat 70°C 1/2"G IP65
- TE096.00** Bimetallic Thermostat 40°C 1/2"G IP67
- TE078.00** Bimetallic Thermostat 50°C 1/2"G IP67
- TE044.00** Bimetallic Thermostat 60°C 1/2"G IP67
- TE061.00** Bimetallic Thermostat 70°C 1/2"G IP67

## ADJUSTABLE THERMOSTAT

- TE035.00** Adjustable Thermostat 0-90°C 1/2" NPT IP40







### THERMOSTATS WITH SOFTSTART (FOR DC MODELS ONLY)

<b>TE071.00</b>	Thermostat with Softstart 50°C 3/8"G IP67 with Metri-Pack connector
<b>TE058.00</b>	Thermostat with Softstart 60°C 3/8"G IP67 with Metri-Pack connector
<b>TE072.00</b>	Thermostat with Softstart 50°C 1/2"G IP67 with Metri-Pack connector
<b>TE062.00</b>	Thermostat with Softstart 60°C 1/2"G IP67 with Metri-Pack connector



### THERMOSTATS WITH SPEED REGULATION AND REVERSE ROTATION (FOR DC MODELS ONLY)

<b>TE090.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 40 to 60° 3/8"G IP67
<b>TE091.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 40 to 50° 3/8"G IP67
<b>TE092.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 30 to 50° 3/8"G IP67
<b>TE093.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 40 to 60° 1/2"G IP67
<b>TE094.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 40 to 50° 1/2"G IP67
<b>TE095.00</b>	Thermostat with speed reg. and reverse rot. Softstart from 30 to 50° 1/2"G IP67



### CONNECTOR (FOR DC MODELS ONLY)

<b>KTC0001890</b>	Faston female connector metripack (water-proof) IP67
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### SPLINED COUPLINGS (FOR MODELS DESIGNED FOR HYDRAULIC MOTOR ONLY)

<b>SU001</b>	Splined coupling Taper ratio 1:8 DIN 5482B 25X22 Gr.2 Key 4,0
<b>SU018</b>	Splined coupling Taper ratio 1:8 DIN 5482B 25X22 Gr.2 Key 3,2
<b>SU003</b>	Splined coupling Taper ratio 1:8 DIN 5482B 35x31 Gr.3 Key 4

The images shown here are for illustrative purposes only.

# USER MANUAL

## WARNINGS FOR USE AND SAFETY

The heat exchanger must be used exclusively for the purpose for which it was designed. The commissioning of the machines/systems in which it is installed is subject to the compliance of the complete system with the essential safety requirements of Directive 2006/42/EC. It is not possible to use the heat exchanger on machines/systems which are not themselves certified for the safe use of the part.

After removing the packaging, make sure that the product is intact. If any faults are found, contact the manufacturer to obtain assistance and the specific technical information required to operate.

The connection of the heat exchanger to the internal combustion engine must be executed only by competent and experienced personnel. The heat exchanger can be combined EXCLUSIVELY with certified machines/plants that provide for the operation, power supply and control of the exchanger itself.

### **ALWAYS USE PERSONAL PROTECTIVE EQUIPMENT.**

Ensure that the operational limits of the equipment are suitable for the final application, referring to the technical data sheet of the exchanger.

Never touch the heat exchanger while it is running. During its operation, the heat exchanger may have surfaces that are too hot to touch.

### **WAIT UNTIL IT HAS COOLED DOWN TO ROOM TEMPERATURE BEFORE PERFORMING MAINTENANCE OPERATIONS.**

Before operating the heat exchanger, make sure that the protections are correctly installed.

### **DO NOT OBSTRUCT ANY VENTILATION OPENING OR HEAT DISSIPATION SURFACE.**

If unusual noises are heard, turn off the heat exchanger immediately and keep a safe distance until it has completely stopped.

### **MAINTENANCE MUST BE PERFORMED BY TRAINED PERSONNEL.**

Otherwise these operations can cause serious damage to the heat exchanger and lead to accidents, even serious ones for personnel.

Periodically check the hydraulic connections of the pipes and make sure that there are no leaks. Periodically inspect the electrical connections and check that there are no damages, cuts, short circuits, etc.

## ASSEMBLY AND INSTALLATION

The air-oil heat exchangers of HY range can be used as coolers for hydraulic circuits in industrial plants, machine tools or mobile machines.

The heat exchanger must be installed on a stable support able to bear its weight using the appropriate fixing brackets.

The heat exchanger must be installed according to **fig. 1** to guarantee best performances and high manoeuvrability both during the connection of manifolds and during maintenance. Connect the heat exchanger to the hydraulic circuit of the machine/system. It's recommended to position the oil inlet pipe at a lower height than the outlet pipe and to make the hydraulic connections using flexible pipes of the same diameter as the manifolds without any adapter as illustrated by examples shown in **fig. 2**.

Make sure that the hydraulic circuit in which the heat exchanger is inserted is not subjected to pressure changes (water hammer) higher than the maximum operating pressure allowed.

Before connecting to the power source, check the correspondence of voltage and frequency with the technical data sheet of the model and proceed with the electrical connection as shown in **fig. 3**. The equipment must be secured with bolts, washers and nuts, using torque (refer to the complete ASSEMBLY INSTRUCTIONS for recommended tightening torques). The end customer must provide for the installation of an adequate number of antivibration shock absorbers according to the

total weight of the heat exchanger, the liquid it contains and any other accessories installed on it, if antivibration shock absorbers are not provided by the manufacturer.

**In case of different applications, please contact Oesse technical service for assistance.**

fig. 1

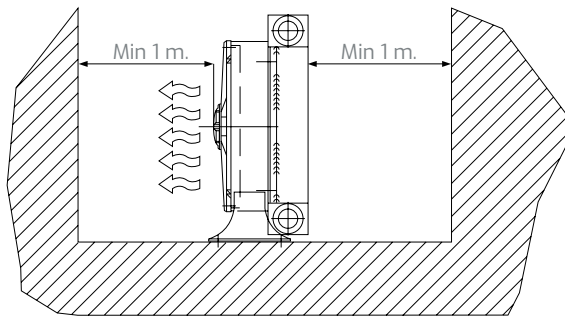


fig. 2

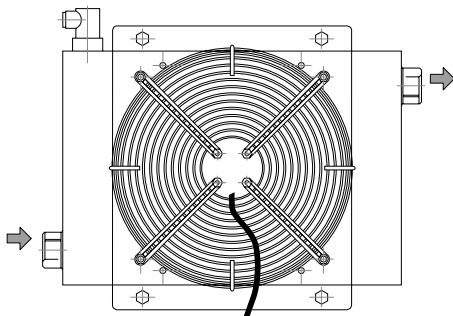


fig. 3

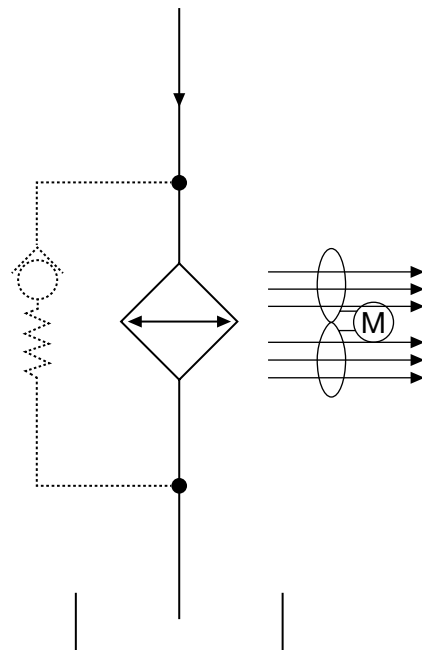
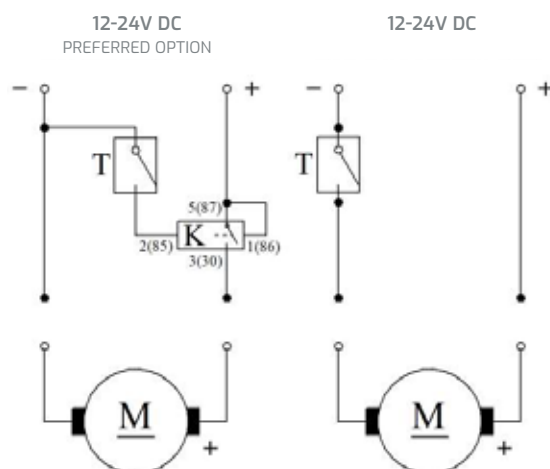


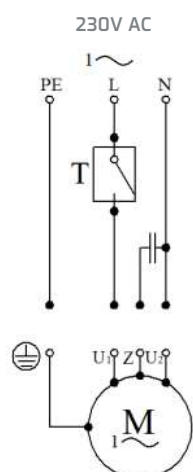
fig. 3



## DC 12-24V fan connection

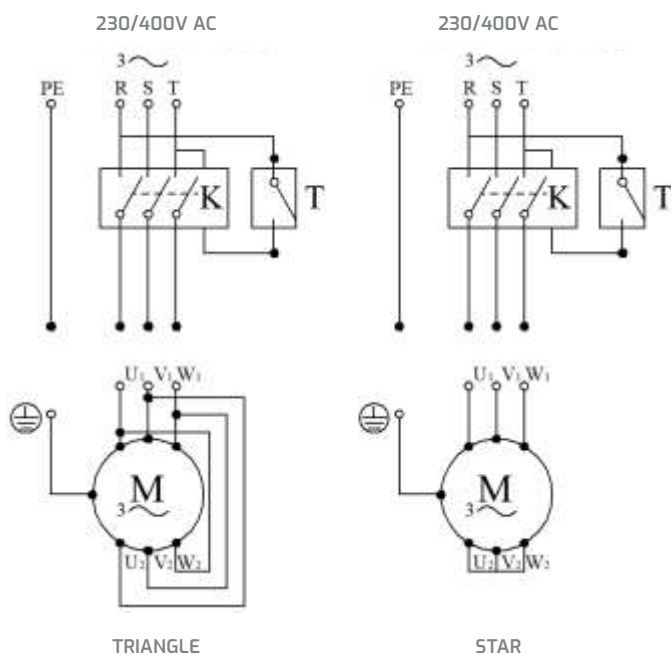
T = thermostat  
 K = relay (not included in standard solution)  
 $I_T$  = thermostat current  
 $I_M$  = motor current  
 $I_K$  = relay current  
 Negative pole «-» = BLACK  
 Positive pole «+» = RED

$I_{K \max}$  = max relay current 12V = 30A  
 $I_{K \max}$  = max relay current 24V = 40A  
 $I_{T \max}$  = max thermostat current 12V = 10A  
 $I_{T \max}$  = max thermostat current 24V = 5A



## Single phase 230V 50Hz fan connection

T = thermostat  
 Phase «L» = BLUE  
 Neutral «N» = BLACK  
 Pe = earthing  
 $I_{T \max}$  = max thermostat current 10A



## Three phase 230/400V 50Hz fan connection

T = thermostat  
 K = contactor  
 (not included in the standard solution)

PE = earthing  
 U1 = BLACK  
 V1 = BLUE  
 W1 = BROWN  
 U2 = GREEN  
 V2 = WHITE  
 W2 = YELLOW

## SPECIFICS FOR B14 ELECTRIC MOTOR VERSION

See the product data sheet for the type of motor installed and any additional documents. Before connecting to the power supply, make sure that:

- the electrical system complies with the regulations in force in the country concerned
- the mains voltage and frequency correspond to the value indicated in the appliance
- the circuit is earthed
- the electrical circuit is protected with a properly sized differential device or fuse (see technical documentation sheet).

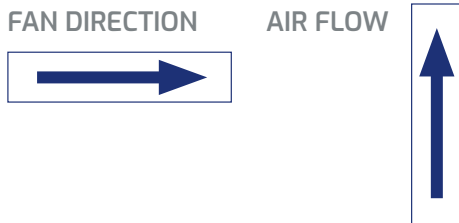
The previous page shows the connection diagrams of the various types of electric motor available.

## TESTING

Make sure that the hydraulic circuit in which the heat exchanger is inserted is not subjected to pressure changes (water hammer) higher than the maximum operating pressure allowed. As soon as the installation is completed, perform a brief test on the heat exchanger. In case of failure, do not attempt to repair the heat exchanger, but stop the test and contact the manufacturer immediately.

Testing Procedure:

- a) Fill each radiator circuit with the proper fluid. Use vents if necessary.
- b) Supply the system checking the direction of rotation of the fan and the direction of the air flow, according to the arrows placed on the conveyor.



- c) Pressurize the system to check for leaks in all circuits, running the endothermic engine.

## MAINTENANCE AND CLEANING

During maintenance operations, the machine/ system in which the heat exchanger is installed must be PHYSICALLY disconnected from all power supplies. It is also necessary to release the residual pressure on the different circuits. Before starting maintenance operations, wait until the surfaces of the heat exchanger have cooled down.

### Primary circuit (internal)

To clean the circuits, disconnect the heat exchanger from its connections. Then counter-current inject a degreasing detergent compatible with aluminium. In case of regeneration or replacement of the oil used, it is recommended to carefully clean the internal primary circuit. Make sure that there is no residue before reconnecting the heat exchanger to the circuit. If foreseen, it is possible to drain the water circuit using the connector located in the lower part of the exchanger. Do not disperse any amount of oil in the environment. Oesse recommends using only the specific service for collecting used oils.

### Secondary circuit - air (external)

To clean the circuits, disconnect the heat exchanger from its connections. For routine maintenance operations, keep the core clean from possible obstructions resulting from pollution of the work environment. The cooling unit has been subjected to a painting treatment.

If the heat exchanger is not exposed to the weather, but is placed inside, it can be cleaned in 2 ways:

- with hot water MAX. 60°C (\*) and MAX pressure 3 bar (\*\*), 1-2 times a year
- using compressed air (MAX 3 bar) 1-2 times a year.

If the heat exchanger is otherwise exposed to rain (placed outside), it can be cleaned according to these instructions:

- with hot water MAX 60°C (\*) and MAX pressure 3 bar (\*\*), 2-3 times a year
- using compressed air (MAX 3 bar) 2-3 times a year.

### Notes:

(\*) the temperature on the heat exchanger at the time of washing must be lower than 60°C. Pay attention to temperatures close to and higher than 80°C.

(\*\*) the pressure of the water used for cleaning must be MAX. 3 bar. The water jet must be used with caution; avoid getting too close to the surface and do not insist on damaged areas or where there are rubber and/or plastic parts. Approach the external channels with caution, as they could be damaged easily; throughout this area, wash at a distance of about one meter. If the cooling unit comes into contact with aggressive chemicals and/or solvents, rinse thoroughly with water.

WARNING: Direct the flow parallel to the cooling fins (turbulators), and make sure that the fan is

switched off before cleaning. Improper cleaning or the use of aggressive detergents that are not compatible with the heat exchanger or its components can be dangerous as well as compromising its operation.

### **TIGHTENING**

Periodically check (recommended every six months) the tightness of screws and bolts, especially in the case of heat exchangers installed on supports subject to vibration. In case of abnormal noises, stop the heat exchanger immediately and check that it is working properly (consult the complete ASSEMBLY INSTRUCTIONS to check the recommended tightening torques).

### **STORAGE AND HANDLING**

The heat exchanger must be stored and handled with its packaging intact, and always in such a way as not to damage or deform any of its components in any way. It is advisable to store the heat exchanger in an environment where the temperature avoids condensation inside the circuit.

### **LUBRICANTS**

Our heat exchangers are designed to work with different types of hydraulic oil (e.g. ISO-VG). The performance of the heat exchangers may vary depending on the characteristics of the oil used in the application.

Unless otherwise required, they are developed for hydraulic oils classified as non-hazardous according to CLP EC 1272/2008.

For synthetic or semi-synthetic oils, ask the manufacturer for compatibility.

Oesse recommends the use of mineral oils without contaminants or environmentally damaging elements. Do not disperse any amount of oil into the environment. It is recommended to use only the specific service for the collection of used oils.

### **DISPOSAL**

Oesse heat exchangers are made entirely of recyclable materials and can therefore be disposed of in an environmentally friendly manner according to the disposal rules in force in the area of use.

### **QUALITY CERTIFICATE**

All Oesse heat exchangers are subjected to final functional check and product design compliance. The presence of the following mark on the product certifies that all checks has been passed.



### **STATEMENTS**

Oesse can provide, if available and upon explicit request, statements relating the tests, experimental tests or trials executed on the products and available in the technical file at the manufacturer's company, in accordance with the sector regulations in force.

[Download complete assembly instructions.](#)

