

V* SINGLE VANE PUMP ORDERING CODE

DATA SHEET

F3	VS	25	67	D	1	A	00
1	2	3	4	5	6	7	8

1 - "F3" means special seals for fire-resistant fluids. Omit if not required.

2 - Pump Type:

VK = 10 vane pump, mobile and industrial use, UNC threads.

VS = 12 vane pump, industrial use (very quiet), UNC threads.

VQ = 10 vane pump and bronze plates, mobile use, UNC threads.

3 - Pump model: VC10, VC20; 20, 25, 35 and 45 in VS and VQ types.

4 - Flow: VC, VS and VQ in US Gallons per minute at 1200 rpm and 7 Bar.

5 - D = Right-hand direction of rotation (Clockwise).

Y = Left-hand direction of rotation (Counterclockwise).

(To check the direction of rotation view from the shaft end).

6 - Shaft type: See on each pump model.

7 - Outlet position, (viewed from shaft):

A: Outlet in line with inlet.

B: 90° on the right from inlet (Clockwise from inlet).

C: 180° from inlet.

D: 90° on the left from inlet (90° counterclockwise from inlet).

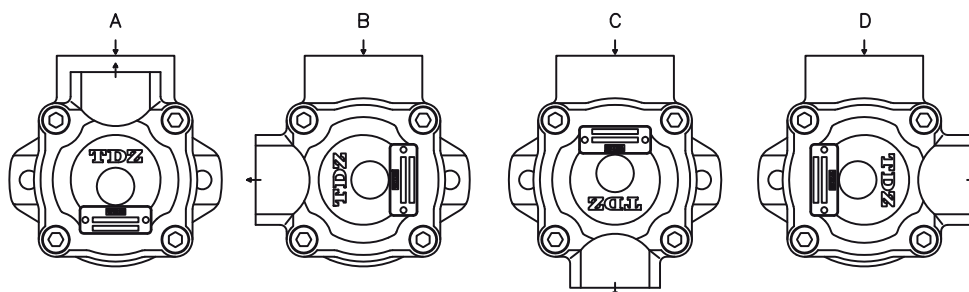
8- Special characteristic

Omit if not required

Example: 02 : BSP

03 : UNF

04 : NPT



SINGLE VANE PUMP CHARACTERISTICS

VICKERS DESIGN VANE PUMPS

TYPE	FLOW			SPEED (rpm)		PRESSURE (Bar)		Nominal Power (2)	CONNECTION		WEIGHT (Kgs.)
	Lts.at 1000 rpm	Gal.at 1200 rpm	Reduction (1)	Mín.	Máx.	Contin.	Intermit		Inlet	Outlet	
VC10	3	1	0,8	600	4800	155	180	0,7	(3)	(3)	4,5
	6	2	0,9		4500			1,4			
	9	3	1,2		4000			2,1			
	13	4	1,6		3400			2,7			
	16	5	1,7		3200			3,2			
	19	6	1,8		3000			3,7			
	22	7	1,9		2800			4,2			
VC20	19	6	2,8	600	3400	155	180	3,9	(3)	(3)	7,3
	22	7	4,2		3000			4,4			
	26	8	4,5		2800			5,1			
	29	9	4,8		2800			5,6			
	36	11	4,8		2500			6,5			
	39	12	5,4		2400			7,5			
	42	13	6,0		2400			8,1			
VK20 VQ20	8	2	0,9	600	2600	175	210	1,9	Ø1½"	Ø3/4"	12
	18	5	2,1					4			
	27	8	2,8					6,6			
	29	9	3,5					6,9			
	36	11	4,3					7,3			
	39	12	4,3					7,4			
	46	14	5,3					7,6			
VS25 VQ25	26	8	4,5	600	2500 1800 (VS)	175	210	6,9	Ø1½"	Ø1"	15
	40	12	5,7					10,4			
	45	14	5,7					11,6			
	55	17	5,8					13,8			
	60	19	5,8					14,6			
	67	21	6					16,8			
	80	24	6,2					20,3			
88*	27	6,5	21,1								
VS35 VQ35	66	21	8,6	600	2400 1800 (VS)	175	210	16,8	Ø2"	Ø1¼"	23
	81	25	9					20,3			
	97	30	10					24,3			
	112	35	11,4					27,4			
	121	38	11,4					29,3			
142	45	13,1	33,3								
VS45 VQ45	138	42	15	600	2200 1800 (VS)	155	175	32,3	Ø3"	Ø1½"	35,5
	148	47	15,7					36,3			
	162	50	14,3					37,9			
	180	57	17,9					43,2			
	193	60	18,6					46,1			
	214	67	22					51,2			
	240	75	26					57,4			

*27 gallons (88 lts.) cartridge not mounted in VQ25 vane pump model.

(1) Delivery flow reduction in Ltrs./min. at 100 Bar. 22 cST of oil viscosity at operating temperature. To calculate the approximate delivery flow at a given pressure and speed, use the following formula with flow reduction and theoretical flow values shown in the chart. Flow reduction values are independent of shaft speed.

$$\text{Approx. output flow (Ltrs./min.)} = \text{Theoretical flow} \times \frac{\text{R.P.M}}{1000} - \text{Reduction} \times \frac{\text{Pressure (Bar)}}{1000}$$

(2) Nominal Power in H.P. at 100 Bar and 1000 RPM (to convert into Kw multiply by 0.735). To obtain the real input power at different pressure and revolutions, use the formula as follows:

$$\text{Real input power} = \text{Input power} \times \frac{\text{R.P.M}}{1000} \times \frac{\text{Pressure (Bar)}}{1000}$$

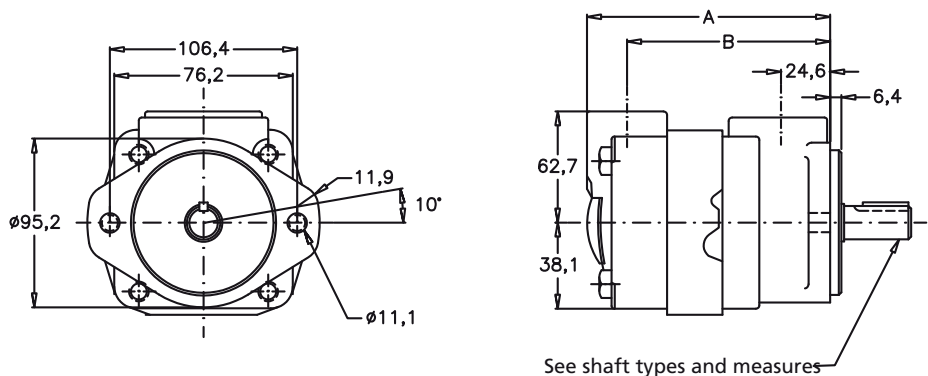
(3) See options on dimension pages.

SINGLE VANE PUMP TYPE VC-10

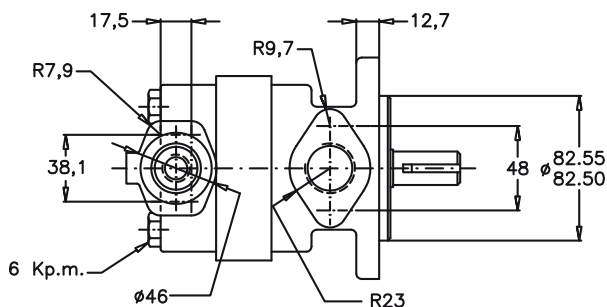
DATA SHEET

FLOW			SPEED (rpm)		PRESSURE (Bar)		Nominal Power (2)	CONNECTION		WEIGHT (Kgs.)
Lts.at 1000 rpm	Gal.at 1200 rpm	Reduction (1)	Min.	Máx.	Contin.	Intermit.		Inlet	Outlet	
3	1	0,8	600	4800	155	180	0,7	1" NPT	1/2" NPT	4,5
6	2	0,9		4500			1,4			
9	3	1,2		4000			2,1			
13	4	1,6		3400			2,7			
16	5	1,7		3200			3,2			
19	6	1,8		3000			3,7			
22	7	1,9		2800			4,2			
							140			

(1) & (2) see page 27.

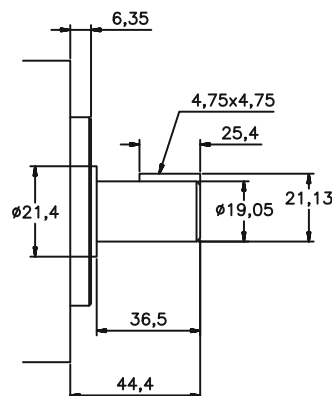


Gallons	Dimension	
	A	B
1, 2, 3	115,6	91,9
4, 5	121,9	98,3
6, 7	127	103,4



Num.	Inlet	Outlet
02	1" BSP	1/2 BSP
04	1" NPT	1/2" NPT

N°1 Shaft



Contact **TDZ** or your nearest distributor for other shaft types

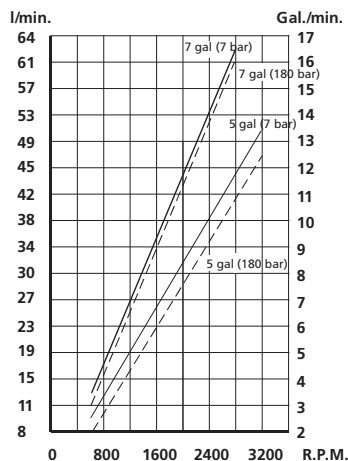
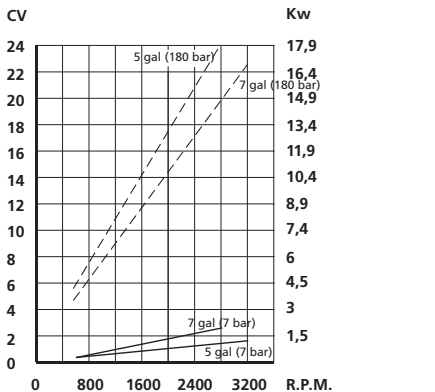
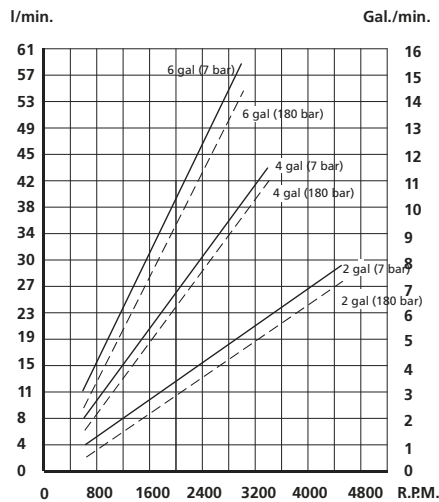
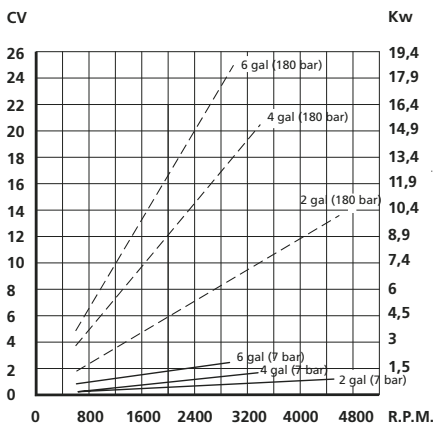
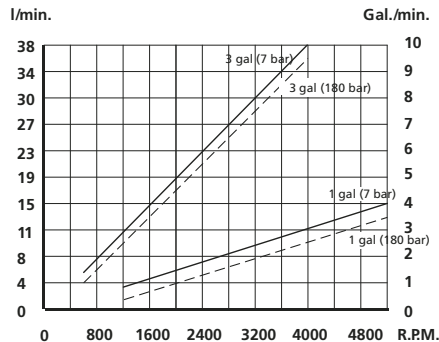
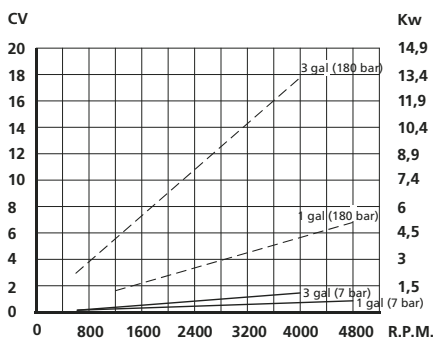
SINGLE VANE PUMP TYPE VC-10



FLOW AND INPUT POWER DIAGRAMS

Max. pressure (180 bar)

Pressure (7 bar)

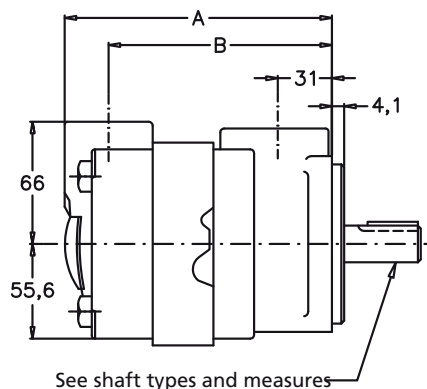
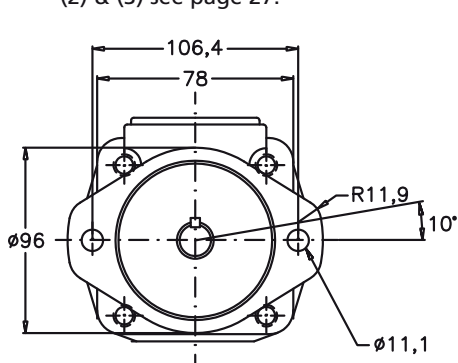


SINGLE VANE PUMP TYPE VC-20

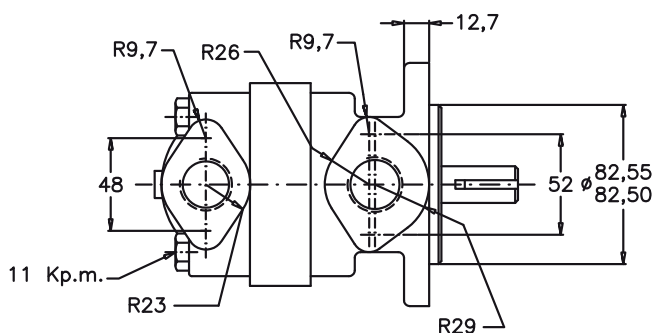
DATA SHEET

FLOW			SPEED (rpm)		PRES (BAR)		Nominal Power (2)	CONNECTION		WEIGHT (Kgs.)
Lts.at 1000 rpm	Gal.at 1200 rpm	Reduction (1)	Min.	Max.	Contin.	Intermit		Inlet	Outlet	
19	6	2,8	600	3400	155	180	3,9	1 1/4" NPT 1 1/4" BSP	3/4" NPT 3/4" BSP	7,3
22	7	4,2		3000			4,4			
26	8	4,5		2800			5,1			
29	9	4,8		2800			5,6			
36	11	4,8		2500			6,5			
39	12	5,4		2400	7,5					
42	13	6,0		2400	8,1	140				

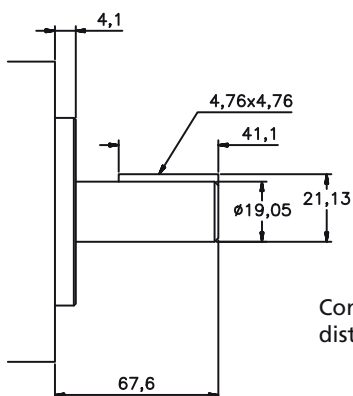
(2) & (3) see page 27.



Galon	Dimension	
	A	B
6	125,2	102,1
7, 8, 9	131,6	108,4
11	136,7	113,5
12, 13	140,2	117,1



Num.	Inlet	Outlet
02	1" 1/4 BSP	3/4" BSP
04	1" 1/4 NPT	3/4" NPT



N°1 Shaft

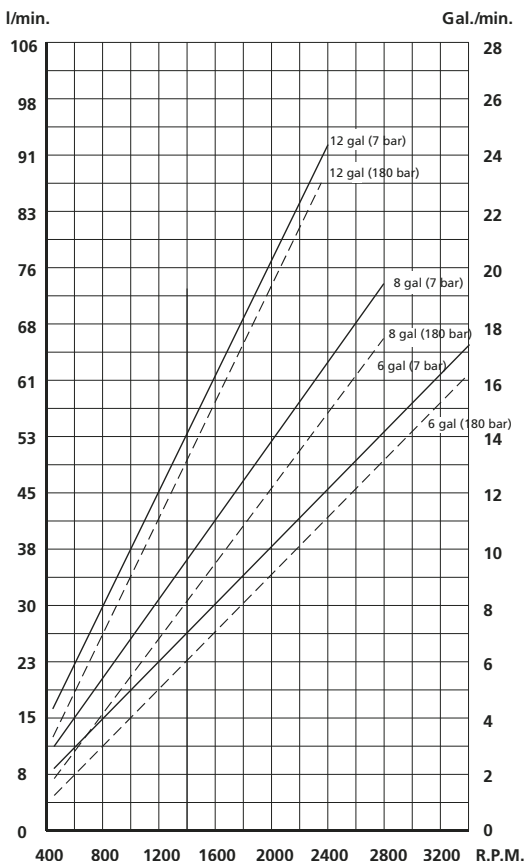
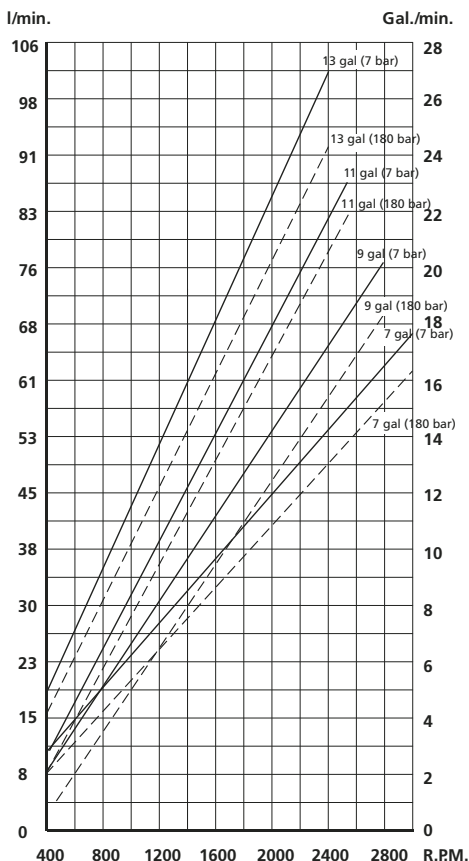
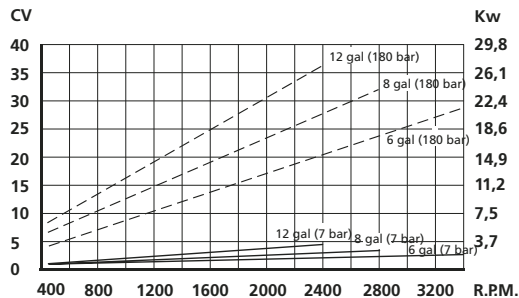
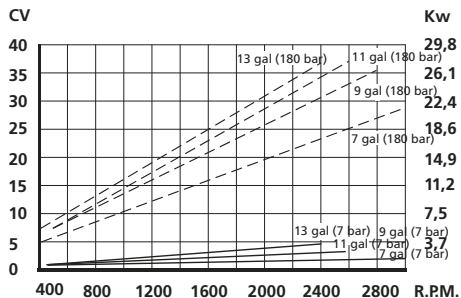
Contact **TDZ** or your nearest distributor for other shaft types

SINGLE VANE PUMP TYPE VC-20



FLOW AND INPUT POWER DIAGRAMS

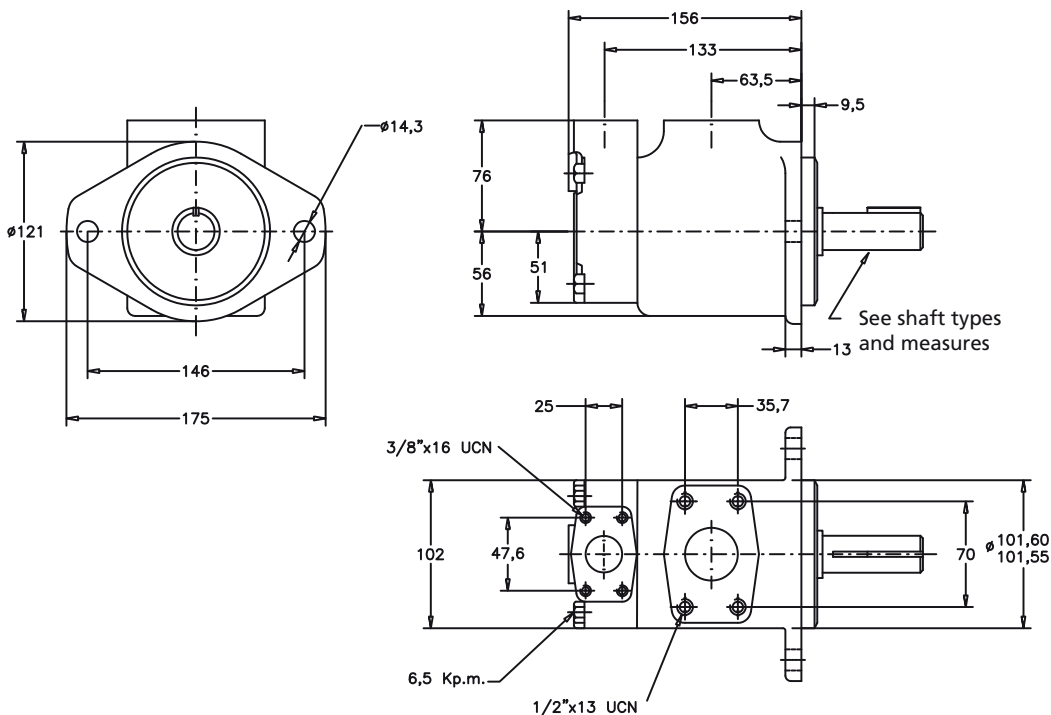
----- Max. pressure (180 bar) _____ Min. Pressure (7 bar)



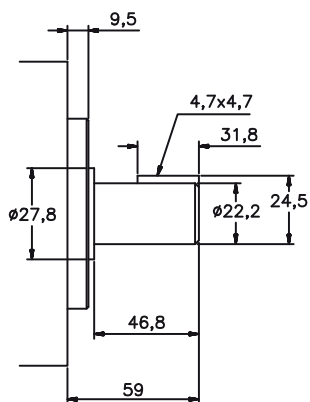
SINGLE VANE PUMP TYPE VK-20 Y VQ-20

DATA SHEET

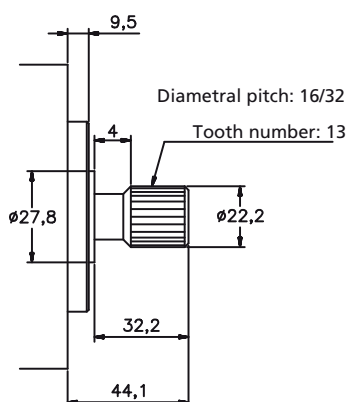
	FLOW							SPEED (rpm)		PRES (BAR)		CONNECTION		WEIGHT (Kgs.)
	Lts.at 1000 rpm	8	18	27	29	36	39	46	Min.	Max.	Contin.	Intermit.	Inlet	
Gal.at 1200 rpm	2	5	8	9	11	12	14	600	2500	175	210	Ø 1 1/2"	Ø 3/4"	12



N°1 Shaft



N°151 Shaft

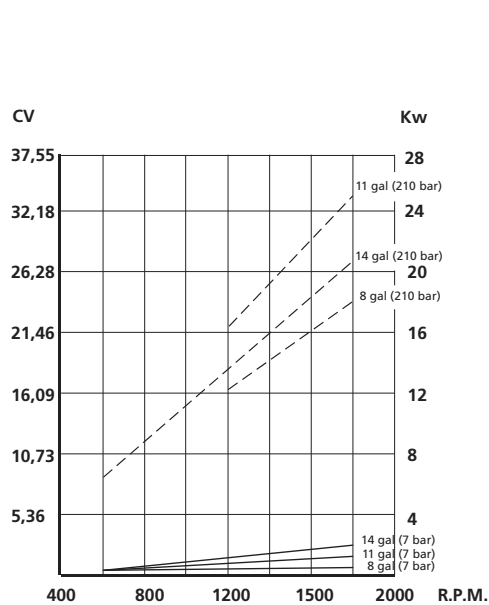
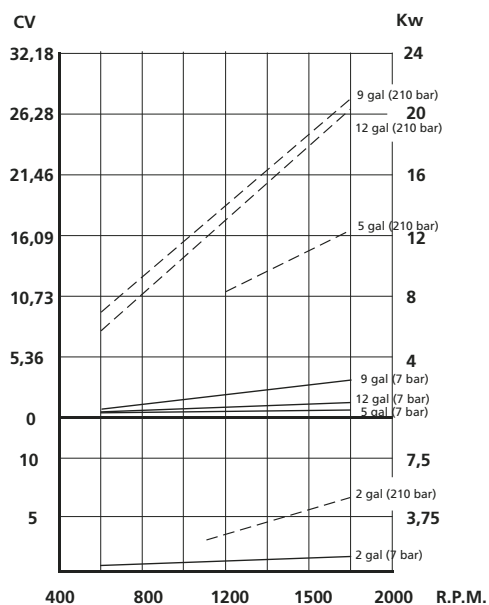
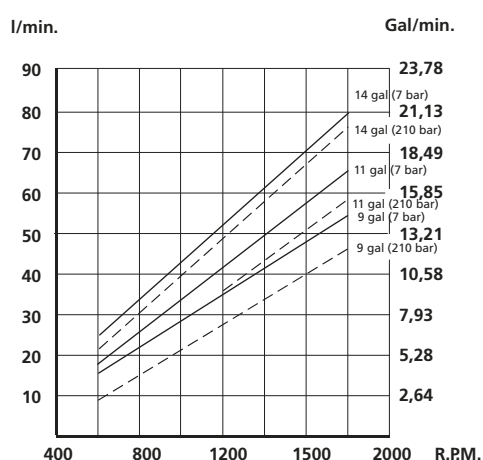
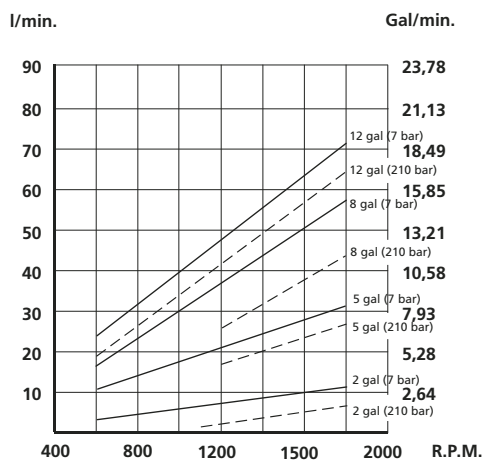


SINGLE VANE PUMP TYPE VK-20 Y VQ-20



FLOW AND INPUT POWER DIAGRAMS

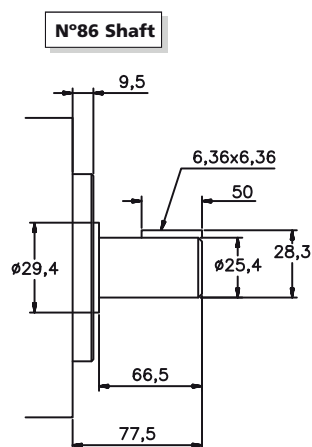
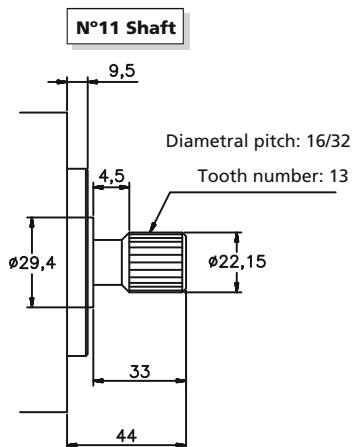
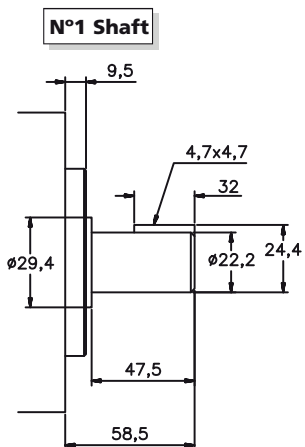
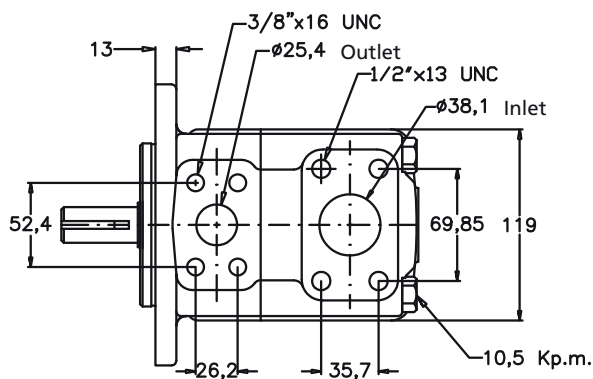
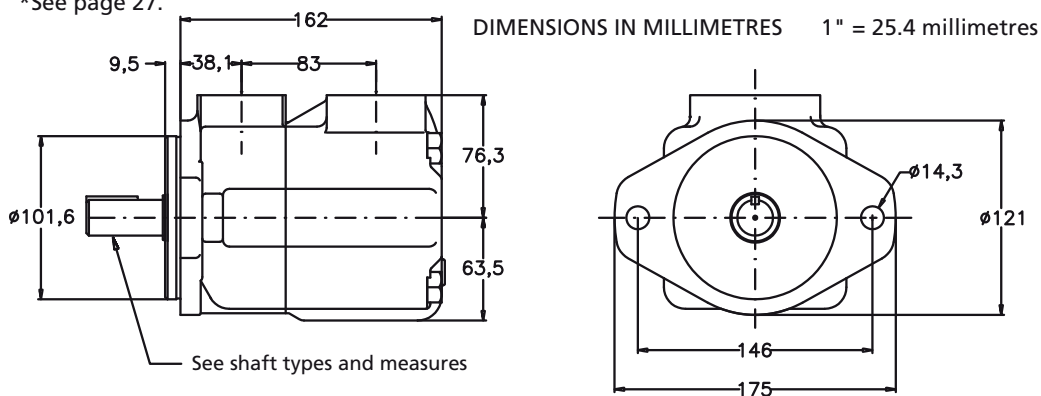
----- Max. pressure (210 bar) _____ Min. Pressure (7 bar)



SINGLE VANE PUMP TYPE VS-25 & VQ-25

FLOW								SPEED(rpm)		PRES (BAR)		CONNECTION		WEIGHT	
Lts.at 1000 rpm	26	40	45	55	60	67	80*	88*	Min.	Max.	Contin.	Intermit.	Inlet	Outlet	(Kgs.)
Gal.at 1200 rpm	8	12	14	17	19	21	24*	27*	600	2500*	175	210*	Ø1"1/2	Ø1"	15

*See page 27.

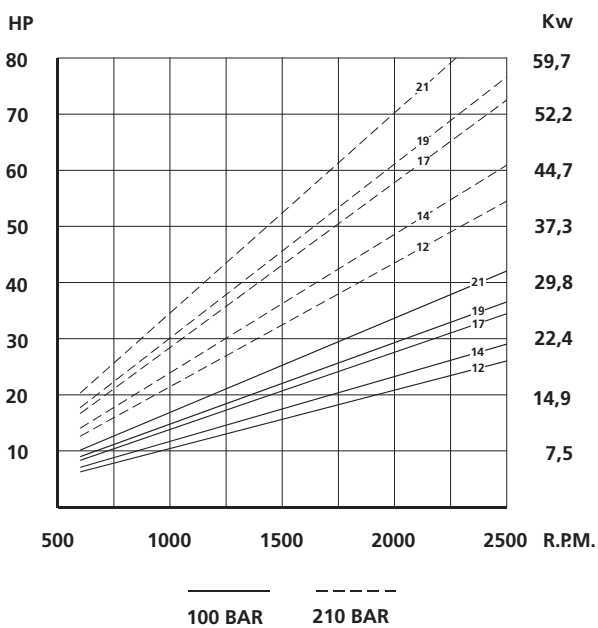
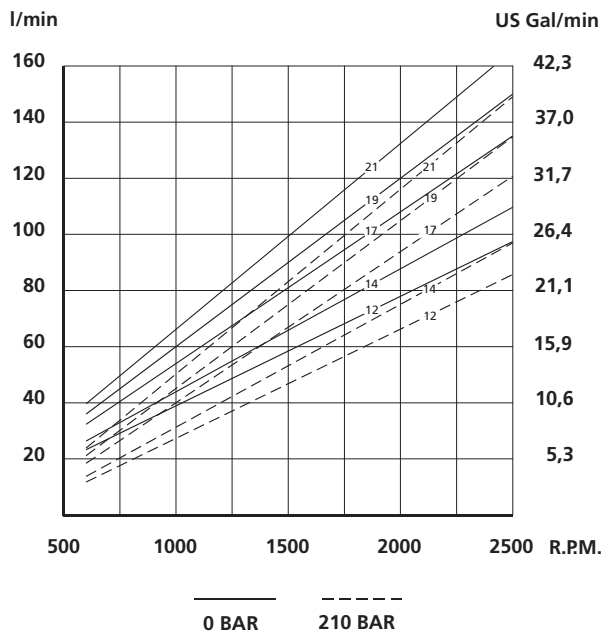


Enquire about other types of shafts

SINGLE VANE PUMP TYPE VS-25 & VQ-25



FLOW AND INPUT POWER DIAGRAMS



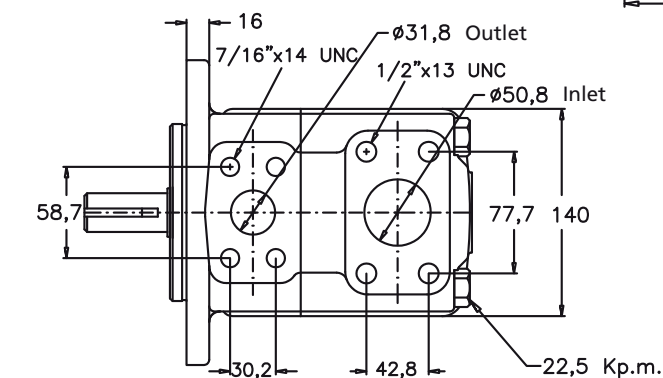
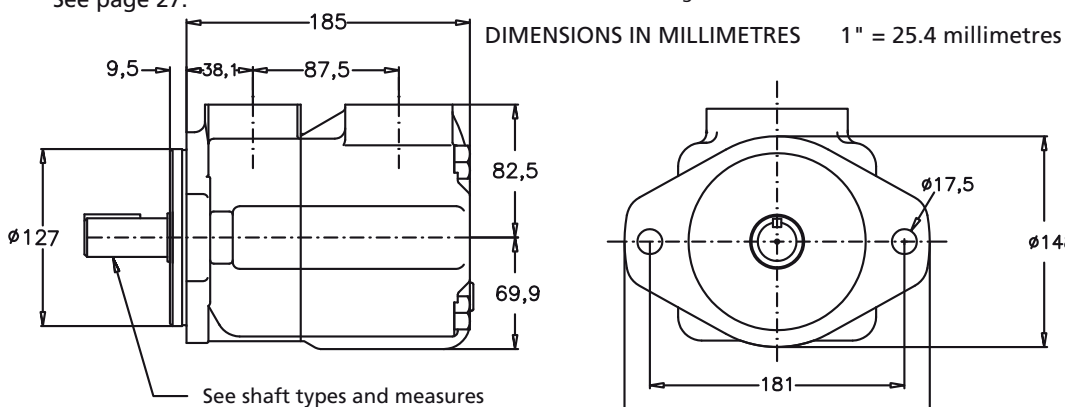
SINGLE VANE PUMP TYPE VS-35 & VQ-35

DATA SHEET

FLOW						SPEED (rpm)		PRES (BAR)		CONNECTION		WEIGHT	
Lts.at 1000 rpm	66	81	97	112	121	142*	Min.	Max.	Contin.	Intermit.	Inlet	Outlet	(Kgs.)
Gal.at 1200 rpm	21	25	30	35	38	45*	600	2400*	175	210*	Ø2"	Ø1" 1/4	23

*See page 27.

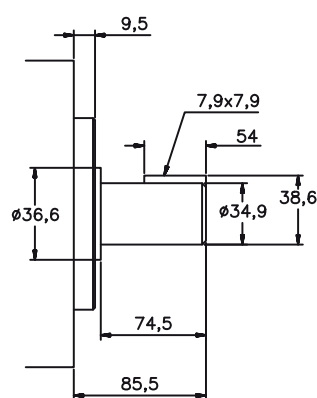
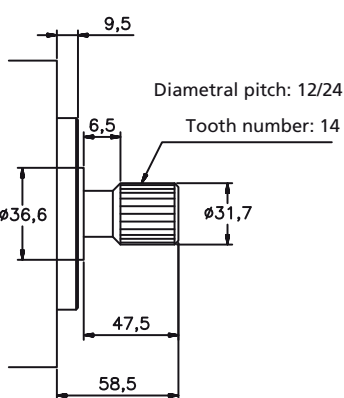
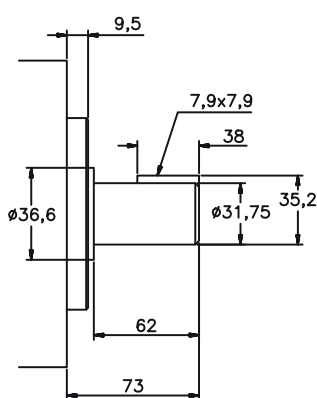
* For further details see general chart



N°1 Shaft

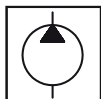
N°11 Shaft

N°86 Shaft

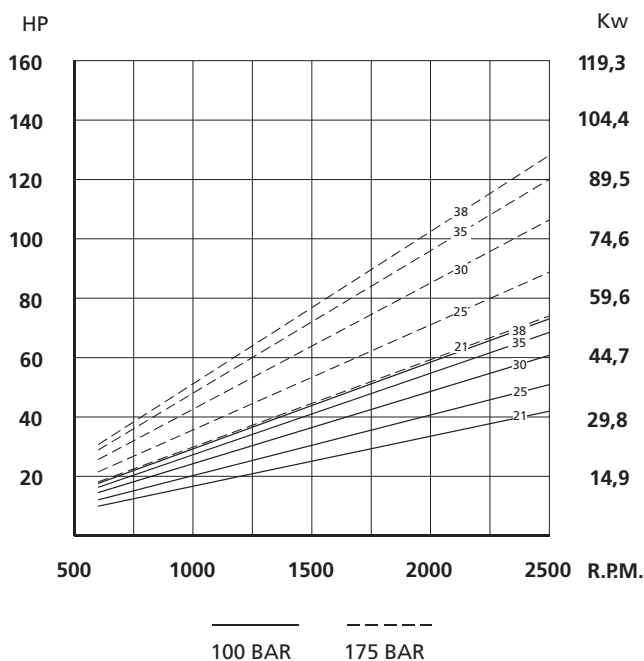
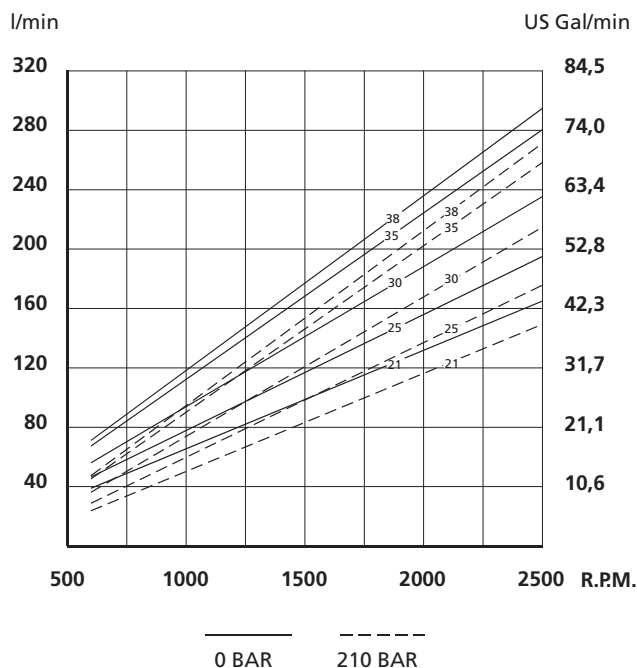


Enquire about other types of shafts

SINGLE VANE PUMP TYPE VS-35 & VQ-35



FLOW AND INPUT POWER DIAGRAMS

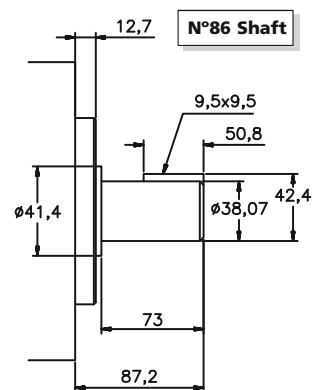
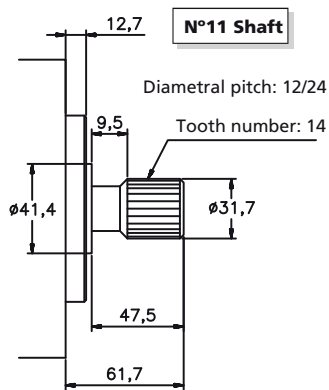
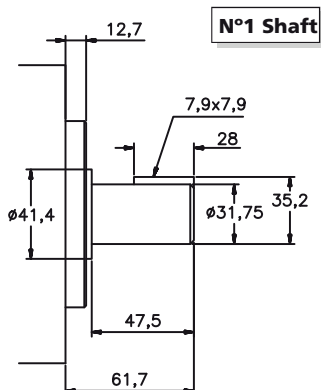
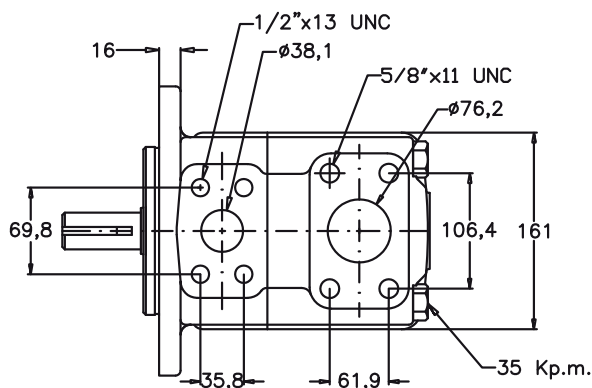
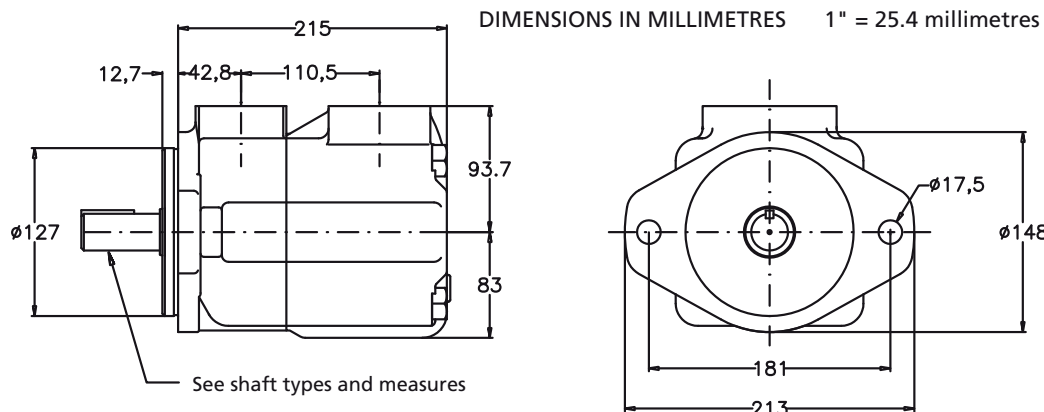


SINGLE VANE PUMP TYPE VS-45 & VQ-45

DATA SHEET

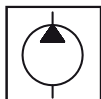
FLOW		SPEED (rpm)		PRES (BAR)		CONNECTION		WEIGHT
Lts.a 1000 rpm	Gal. a 1200 rpm	Mín.	Máx.	Contin.	Intermit	Inlet	Outlet	(Kgs.)
138	42	600	2200*	155	175	Ø3"	Ø1" 1/2	35,5
148	47							
162	50							
180	57							
193	60							
214	67							
240	75							

* For further details see general chart



Enquire about other types of shafts

SINGLE VANE PUMP TYPE VS-45 & VQ-45



FLOW AND INPUT POWER DIAGRAMS

